

“EASY-BUILD” BR MK1 ETCHED WINDOW FRAMES INSTRUCTIONS.

WHEN USING SUPERGLUES ALWAYS FOLLOW THE MANUFACTURERS INSTRUCTIONS AND ENSURE ADEQUATE VENTILATION. YOU WILL BE USING SHARP TOOLS AND THE EDGES OF THE ETCHED PARTS CAN ALSO BE VERY SHARP SO TAKE CARE WHEN HANDLING THESE ITEMS.

READ ALL THE STEPS BEFORE PROCEEDING.

- 1) Carefully cut the window frames from the etch and file the tags smooth taking care not to file into the frame itself. **DO NOT** fold out the central ventilator opening tabs of the main windows until the window frames are fitted. For toilet windows (those with the small etched vent attached) fit the toilet window vent centrally on its backing prior to frame fitment.
- 2) Check that the frames fit the openings (dry run) - the openings should be very slightly larger than the locating lip on the reverse of the window frame.
- 3) Check the fit of the window glazing within the openings. Carefully file the edges of the glazing panels until they fit snugly, but not sloppy nor tight.

Using a slower acting superglue may be preferable when fitting the window frames as it would allow you more time to align the window frame before the glue sets.

- 4) Apply a small amount of superglue directly to the rear frame along the top edge only. Position the top of the frame into the opening with the locating lip against the window opening and allow to set. Repeat for all windows in a single side.
- 5) Now, apply adhesive to lower part of the frame (inside of course!) and using a small piece of flat material roughly the width of the window frame, gently press the bottom into place. The frame sides will conform to the curve of the carriage sides as you push the lower edge into place. Hold until secure then apply more adhesive to the side joints as appropriate from inside.
- 6) Remove any excess glue after glue has set using a glass fibre pen, or fine abrasive paper (glass fibre pen found to be best for this).
- 7) Once all is set and clean of excess glue fold the central ventilator tabs outward. This is best done with small pliers both at the same time in a squashing action.

INSTALLING GLAZING *NOTE: Read both steps 8.1 and 8.2 before continuing.*

8.1) Install the glazing into the window openings from inside the body, remember to ‘frost’ the toilet window by rubbing the inside face with 800 grit abrasive paper. Fit dry and secure in place by running dilute canopy glue around the edges with a small brush. Dilute the canopy glue to the consistency of milk and add a single drop of detergent to aid the flow of the glue into crevices.

8.2) If the glazing is fitted ‘as is’ you will find a small gap between the ventilator bar and the glass, not terribly noticeable, but nevertheless it’s there. Alternatively score each panel at 7.8mm from the top and crease away from the score - it may break in two. With either a single creased panel, or two smaller panels to hand the window can now be glazed with the panes flat against the etched frame. This is not as difficult as it may appear from the description, nor very time consuming. We have devised a simple measuring jig to make this even easier (contact Shawn at Camelford for details)